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C	ombined De	claration for Pat	ent Applica	tion and Po	wer of	Attorney
As a below-named in	ventor, I hereby d	eclare that:				
inventor (if only one	e name is listed be		t and joint invent			I am the original, first and sole ted below) of the subject matter
Method for arranging	g a thermoplastic in	nsert in a thermoplastic sa	andwich product.			
the specification of v	vhich (check one)					
[]	is attached hereto was filed in the U U S Appln. No	; Inited States under 35 U.5 *; or	S C §111 on		as	
[X]	was/will be filed application, PCT	in the U.S. under 35 U	15 October 200	04, entry request	ed on 2	stage of an international (PCI) 6 April 2006*; national stage * (* if known)
and was amended on				_ (if applicable)	,	
	(include dates of	amendments under PCT Art	19 and 34 if PCT)			
referred to above; ar material to patentabil I hereby claim foreig certificate, or §365(a and have also identified	ad I acknowledge ity as defined in 3' in priority benefits) of any prior PC ified below, by che	the duty to disclose to the 7 C F.R. §1 56. under 35 U S.C. §§ 119 (Capplication(s) designations the "No" box, any	he Patent and Tra (a)-(d) and 365 (bing a country other foreign application	demark Office (P) of any prior fore er than the U.S., It on for patent or in	PTO) all i	as amended by any amendment information known by me to be cation(s) for patent or inventor's ow with the "Yes" box checked, certificate or PCT international
	_	hat of the application on	•			
102463		the Netherlands	27 October		[X]	[]
(Numbe	r)	(Country)	(Day Month Y	ear Filed)	YES []	NO []
(Numbe	r)	(Country)	(Day Month Y	ear Filed)	YES	NO
I hereby claim the be	nefit under 35 U.S	C. §119(e) of any United	l States provision	al applications list	ed below	:
		(Application No)	(Day	Month Year Filed)		
		(Application No)	(Day	Month Year Filed)		
international applicat disclosed in such U.S duty to disclose to the	ion(s) designating 5. or PCT internati e PTO all informat	the U.S., listed below an onal application in the m	d, insofar as the s nanner provided b patentability as de	ubject matter of ea y the first paragrape fined in 37 C.F.R	ach of the ph of 35 8 §1.56 v	nder §365(c) of any prior PCT claims of this application is not U.S.C. §112, I acknowledge the which became available between
(Applicat	tion No)	(Day Month Year	Filed)	(Status: patented.	pending,	abandoned)

(Application No)	(Day Month Year Filed)	(Status: patented pending, abandoned)
(Application No)	(Day Month Year Filed)	(Status: patented, pending, abandoned)

As a named inventor, I hereby appoint the following registered practitioners to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

All of the practitioners associated with Customer Number 24504. Direct all correspondence to the address associated with Customer Number 24504, which is presently:

Thomas, Kayden, Horstemeyer & Risley, L.L.P 100 Galleria Parkway, N W Suite 1750 ATLANTA, GA 30339 U.S A

In the undersigned hereby authorizes the U.S. Attorneys or Agents appointed herein to accept and follow instructions from Exter Polak & Charlouis B.V., P.O. Box 3241, 2280 GE RIJSWIJK. The Netherlands as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. Attorneys or Agents and the undersigned. In the event of a change of the persons from whom instructions may be taken, the U.S. Attorneys or Agents appointed herein will be so notified by the undersigned.

Page 2 of 2 Pages	Atty Docket:
Title: Method for arranging a thermoplastic insert in a thermoplastic sandwich product	
U.S Application filed April 26, 2006, Serial No. 10/578, 327	
PCI Application filed October 15, 2004, Serial No PCT/NL2004/000724	

I hereby further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. §1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon

PURE MANUE OF PROCESS TOWNS OF THE PROCESS OF THE PURE	1 90		
FULL NAME OF FIRST INVENTOR de GROOT, Martin Theodoor	INVENTOR'S SIGNATURES	-	January 2, 2007
RESIDENCE	The state of the s	CITIZENSHIP	
Driebergen, the Netherlands		NL	
21, Sperwerkamp			
3972 WB DRIEBERGEN			
the Netherlands			
WAY THE CONTRACTOR			
FULL NAME OF SECOND JOINT INVENTOR	INVENTOR'S SIGNATURE		DATE
RESIDENCE		CITIZENSHIP	<u> </u>
POST OFFICE ADDRESS			
FULL NAME OF THIRD JOINT INVENTOR	1		DATE
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FULL NAME OF FOURTH JOINT INVENTOR	INVENTOR'S SIGNATURE		DATE
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FULL NAME OF FIFTH JOINT INVENTOR	INVENTOR'S SIGNATURE		DATE
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FULL NAME OF SIXTH JOINT INVENTOR	INVENTOR'S SIGNATURE		DATE
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FULL NAME OF SEVENTH JOINT INVENTOR	INVENTOR'S SIGNATURE		DATE
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ALL DIVENTORS MUST REVIEW APPLICATION AND DECLARATION BEFORE SIGNING. ALL ALTERATIONS MUST BE INITIALED AND DATED BY ALL INVENTORS PRIOR TO EXECUTION ON ALTERATIONS CAN BE MADE AFTER THE DECLARATION IS SIGNED. ALL FAGES OF DECLARATION MUST BE SEEN BY ALL INVENTORS